

Date: Tuesday, 12/12/2006 10:31:41 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE
Job Number	: 29899		
Estimate Number	: 11151		
P.O. Number	: <u>N/A</u>	Part Number	: D32173
This Issue	: 12/12/2006 S.O. No. : <u>N/A</u>	Drawing Number	: D3217 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 28943	Material	: <u>N/A</u>
Written By	: <u>[Signature]</u>	Due Date	: 1/10/2007 Qty: 6 Um: Each
Checked & Approved By	: <u>[Signature]</u>		
Comment	: Est. A 04.11.18 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2693
 for P/N: 173-VTT-4-80.5
 Cable Possible Supplier: Danco
 Certificate of Conformity is required

C20611213 (6)

2.0	173 VTT 4 805	CABLE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
 Cable 80.5"

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

PC 4/12/10 (6)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

20.12.20 (6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 5792

PC 4/12/20 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/12/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/12/2006 10:31:41 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE

Job Number: 29899

Part Number: D32173

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

FD 86/12/22

Job Completion



C206112120

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

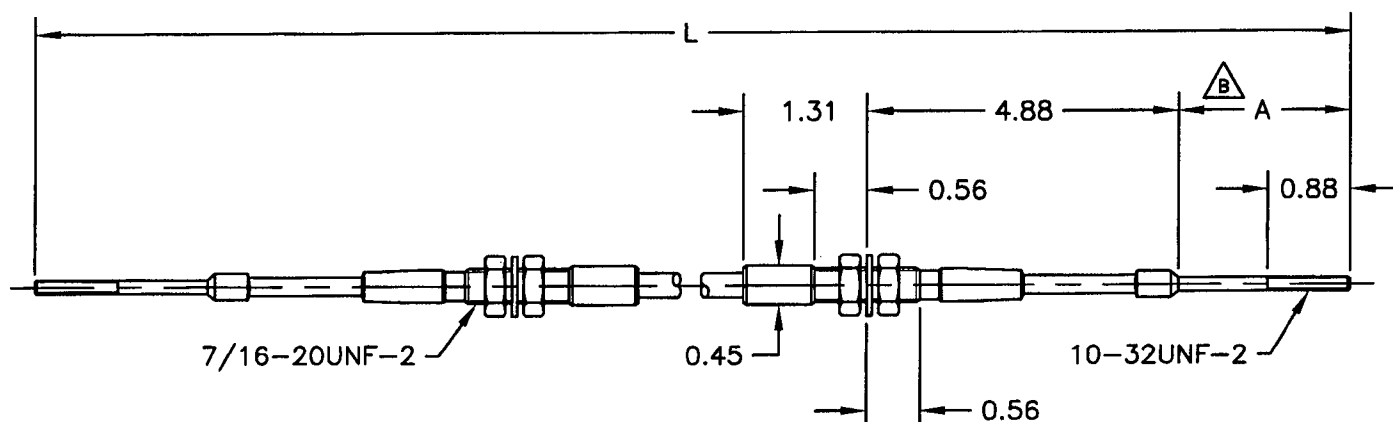
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3217	REV. B SHEET 1 OF 1
DATE 06.04.06		TITLE CABLE	SCALE NTS
A	04.01.27	NEW ISSUE	
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED	

RELEASED
06-04-18 *[Signature]*



DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N
D3217-1	4"	66.5"	173-VTT-4-66.5
D3217-3	4"	80.5"	173-VTT-4-80.5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29899

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Danco

EQUIPMENT INC.

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

CERTIFICATE OF CONFORMITY

FOR DART AERO SPACE

This is to certify that the cable(s) listed on our Invoice 7144297 conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. (Cablecraft).

The Truck Equipment Specialists



EQUIPMENT INC.

INVOICE# 7144297

JOS #

Page#: 1

Date: 12/13/06

* SURREY, BRITISH COLUMBIA *

711688

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O. # 00002693

PST# 787810

VIA FEDEX

REP# 100 ORD TKR: BM

6.00

6.00

0.00

173-VTT-4-84

PUSH PULL CABLE

EA

72.74

436.44

PLEASE BUILD A 173-VTT-4-80.5
CUSTOM BUILT CABLES NON-RETURNABLE
THANKS FOR THE ORDER
BOB M



EQUIPMENT INC.

CALGARY, ALBERTA

108 - 53 AVENUE S.E.
T2H 0N3

(403) 253-6421

FAX 253-1873

TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA

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REGINA, SASK.

1155 MACKAY STREET
S4N 4X9

(306) 721-9575

FAX 721-2214

TOLL FREE 1-800-363-2626

G.S.T. #R-136761772

SEE REVERSE FOR CONDITIONS

DUPLICATE

TERMS: NET 30

1.5% NOT CHARGED ON OVERDUE ACCOUNTS